

# Chemical Engineering Heat Transfer

***The book covers various topics of heat transfer. It explains and analyzes several techniques and modes of heat transfer such as conduction in stationary media, convection in moving media and also by radiation. It is primarily a text book useful for undergraduate and postgraduate students. The book should also interest practicing engineers who wish to refresh their knowledge in the field. The book presents the various topics in a systematic way starting from first principles. The topics are developed to a fairly advanced***

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***level towards the end of each chapter. Several worked examples illustrate the engineering applications of the basic modeling tools developed in the text. The exercises at the end of the book are arranged chapter wise and challenge the reader to tackle typical real-life problems in heat transfer. This book will be of potential use for students of mechanical engineering, chemical engineering and metallurgy in most engineering colleges. Coulson and Richardson's Chemical Engineering has been fully revised and updated to provide practitioners with an overview***

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***of chemical engineering. Each reference book provides clear explanations of theory and thorough coverage of practical applications, supported by case studies. A worldwide team of editors and contributors have pooled their experience in adding new content and revising the old. The authoritative style of the original volumes 1 to 3 has been retained, but the content has been brought up to date and altered to be more useful to practicing engineers. This complete reference to chemical engineering will support you throughout your career, as it covers every key chemical engineering topic. Coulson and Richardson's***

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***Chemical Engineering:  
Volume 1B: Heat and Mass  
Transfer: Fundamentals and  
Applications, Seventh Edition,  
covers two of the main  
transport processes of  
interest to chemical  
engineers: heat transfer and  
mass transfer, and the  
relationships among them.  
Covers two of the three main  
transport processes of  
interest to chemical  
engineers: heat transfer and  
mass transfer, and the  
relationships between them  
Includes reference material  
converted from textbooks  
Explores topics, from  
foundational through  
technical Includes emerging  
applications, numerical***

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***methods, and computational tools***

***This text allows instructors to teach a course on heat and mass transfer that will equip students with the pragmatic, applied skills required by the modern chemical industry.***

***This new approach is a combined presentation of heat and mass transfer, maintaining mathematical rigor while keeping mathematical analysis to a minimum. This allows students to develop a strong conceptual understanding, and teaches them how to become proficient in engineering analysis of mass contactors and heat exchangers and the transport***

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***theory used as a basis for determining how critical coefficients depend upon physical properties and fluid motions. Students will first study the engineering analysis and design of equipment important in experiments and for the processing of material at the commercial scale. The second part of the book presents the fundamentals of transport phenomena relevant to these applications. A complete teaching package includes a comprehensive instructor's guide, exercises, case studies, and project assignments.***

***Foundations in Fluid Mechanics and Heat Transfer  
Chemical Engineering,***

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## **Volume 1**

### ***Heat Transfer - Minneapolis For Chemical Engineering Graduates***

#### ***Polymer Melt Processing***

*Heat Transfer in the Chemical, Food and Pharmaceutical Industries, a new volume in the Industrial Equipment for Chemical Engineering set, includes thirteen independent volumes on how to perform the selection and calculation of equipment involved in the thirteen basic operations of process engineering, offering readers reliable and simple, easy to follow methods. Throughout these concise and easy-to-use books, the author uses his vast practical experience and precise knowledge of global research to present an in-depth study of a variety of aspects within the field of chemical engineering. In this volume, the author*

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*focuses the heat exchanges between gases, liquids, divided solids and compact solids without changes of phase. This book includes discussion on changes of phase, heat exchange processes, combustion and the necessary equipment to measure these. The chapters are complemented with appendices which provide additional information as well as any associated references.*

*Cutting-edge heat transfer principles and design applications Apply advanced heat transfer concepts to your chemical, petrochemical, and refining equipment designs using the detailed information contained in this comprehensive volume. Filled with valuable graphs, tables, and charts, Heat Transfer in Process Engineering covers the latest analytical and empirical methods for use with current*



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*industry software. Select heat transfer equipment, make better use of design software, calculate heat transfer coefficients, troubleshoot your heat transfer process, and comply with design and construction standards. Heat Transfer in Process Engineering allows you to: Review heat transfer principles with a direct focus on process equipment design Design, rate, and specify shell and tube, plate, and hairpin heat exchangers Design, rate, and specify air coolers with plain or finned tubes Design, rate, and specify different types of condensers with tube or shellside condensation for pure fluids or multicomponent mixtures Understand the principles and correlations of boiling heat transfer, with their limits on and applications to different types of reboiler design Apply correlations for fired heater ratings, for*

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*radiant and convective zones, and calculate fuel efficiency Obtain a set of useful Excel worksheets for process heat transfer calculations*

*Hydrodynamics, Mass and Heat Transfer in Chemical Engineering contains a concise and systematic exposition of fundamental problems of hydrodynamics, heat and mass transfer, and physicochemical hydrodynamics, which constitute the theoretical basis of chemical engineering in science. Areas covered include: fluid flows; processes of chemical engineering; mass and heat transfer in plane channels, tubes and fluid films; problems of mass and heat transfer; the motion and mass exchange of power-law and viscoplastic fluids through tubes, channels, and films; and the basic concepts and properties of very*

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*specific technological media, namely foam systems. Topics are arranged in increasing order of difficulty, with each section beginning with a brief physical and mathematical statement of the problem considered, followed by final results, usually given for the desired variables in the form of final relationships and tables.*

*Ill., Graph. Darst*

*Analysis of Mass Contactors and Heat Exchangers*

*Heat Transfer a Laboratory Manual  
Heat transfer*

***Most heat transfer texts include the same material: conduction, convection, and radiation. How the material is presented, how well the author writes the explanatory and descriptive material, and the number and***

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***quality of practice problems is what makes the difference. Even more important, however, is how students receive the text.***

***Engineering Heat Transfer, Third Edition provides a solid foundation in the principles of heat transfer, while strongly emphasizing practical applications and keeping mathematics to a minimum. New in the Third Edition: Coverage of the emerging areas of microscale, nanoscale, and biomedical heat transfer Simplification of derivations of Navier Stokes in fluid mechanics Moved boundary flow layer problems to the flow past immersed bodies chapter Revised and additional problems, revised and new examples PDF files of the Solutions Manual***

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***available on a chapter-by-chapter basis The text covers practical applications in a way that de-emphasizes mathematical techniques, but preserves physical interpretation of heat transfer fundamentals and modeling of heat transfer phenomena. For example, in the analysis of fins, actual finned cylinders were cut apart, fin dimensions were measured, and presented for analysis in example problems and in practice problems. The chapter introducing convection heat transfer describes and presents the traditional coffee pot problem practice problems. The chapter on convection heat transfer in a closed conduit gives equations to model the flow inside an***

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***internally finned duct. The end-of-chapter problems proceed from short and simple confidence builders to difficult and lengthy problems that exercise hard core problems solving ability. Now in its third edition, this text continues to fulfill the author's original goal: to write a readable, user-friendly text that provides practical examples without overwhelming the student. Using drawings, sketches, and graphs, this textbook does just that. PDF files of the Solutions Manual are available upon qualifying course adoptions.***

***This book contains experiments in Heat Transfer (under graduate Chemical Engineering) 1. Determination of thermal conductivity 2. Insulation***

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***thickness 3. Electrical analogue 4. Unsteady state heat transfer 5. Effective thermal conductivity of a packed bed 6. Heat transfer by free convection 7. Double pipe heat exchanger 8. Finned tube heat exchanger 9. Shell and Tube heat exchanger 10. Heat transfer in agitated vessels 11. Heat transfer to boiling liquids 12. Heat transfer to gas fluidized beds 13. Log vertical tube evaporator 14. Radiation constant C++ Source program for all the above experiments***

***This classic text is an exploration of the practical aspects of thermodynamics and heat transfer. It was designed for daily use and reference for system design and for troubleshooting common engineering problems-***

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***an indispensable resource for practicing process engineers. The Chemical Engineering Guide to Heat Transfer***

***Chemical engineering systems  
The Chemical Engineering Guide to Heat Transfer: Equipment  
Fluid flow, heat transfer and mass transfer***

***Mass and Heat Transfer***

***This book insures the legacy of the original 1950 classic, Process Heat Transfer, by Donald Q. Kern. This second edition book is divided into three parts: Fundamental Principles; Heat Exchangers; and Other Heat Transfer Equipment/ Considerations. - Part I provides a series of***



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***chapters concerned with introductory topics that are required when solving heat transfer problems. This part of the book deals with topics such as steady-state heat conduction, unsteady-state conduction, forced convection, free convection, and radiation. - Part II is considered by the authors to be the “meat” of the book – addressing heat transfer equipment design procedures and applications. In addition to providing a more meaningful treatment of the various types of heat exchangers, this part also examines the impact of***

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***entropy calculations on exchanger design. - Part III of the book examines other related topics of interest, including boiling and condensation, refrigeration and cryogenics, boilers, cooling towers and quenchers, batch and unsteady-state processes, health & safety and the accompanying topic of risk. An Appendix is also included. What is new in the 2nd edition Changes that are addressed in the 2nd edition so that Kern's original work continues to remain relevant in 21st century process engineering include: - Updated***

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Engineering Heat Transfer

***Heat Exchanger Design -  
Increased Number of  
Illustrative Examples - Energy  
Conservation/ Entropy  
Considerations -  
Environmental Considerations  
- Health & Safety - Risk  
Assessment - Refrigeration  
and Cryogenics - Inclusion of  
SI Units***

***This textbook is intended for  
courses in heat transfer for  
undergraduates, not only in  
chemical engineering and  
related disciplines of  
biochemical engineering and  
chemical technology, but also  
in mechanical engineering and  
production engineering. The***

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***author provides the reader with a very thorough account of the fundamental principles and their applications to engineering practice, including a survey of the recent developments in heat transfer equipment. The three basic modes of heat transfer - conduction, convection and radiation - have been comprehensively analyzed and elucidated by solving a wide range of practical and design-oriented problems. A whole chapter has been devoted to explain the concept of the heat transfer coefficient to give a feel of its importance in***

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***tackling problems of convective heat transfer. The use of the important heat transfer correlations has been illustrated with carefully selected examples. The third edition of Engineering Flow and Heat Exchange is the most practical textbook available on the design of heat transfer and equipment. This book is an excellent introduction to real-world applications for advanced undergraduates and an indispensable reference for professionals. The book includes comprehensive chapters on the different types***

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***and classifications of fluids, how to analyze fluids, and where a particular fluid fits into a broader picture. This book includes various a wide variety of problems and solutions – some whimsical and others directly from industrial applications. Numerous practical examples of heat transfer Different from other introductory books on fluids Clearly written, simple to understand, written for students to absorb material quickly Discusses non-Newtonian as well as Newtonian fluids Covers the entire field concisely Solutions***

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***manual with worked examples  
and solutions provided***

***Heat Transfer Applications for  
the Practicing Engineer  
Fluid Flow, Heat Transfer and  
Mass Transfer***

***Chemical Engineering Design  
Chemical Engineering Practice  
IE Chemistry & Chemical  
Engineering - Heat Transfer***

This book serves as a training tool for individuals in industry and academia involved with heat transfer applications. Although the literature is inundated with texts emphasizing theory and theoretical derivations, the goal of this book is to present the subject of heat transfer from a strictly pragmatic point of view. The book is divided into four Parts: Introduction,

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Principles, Equipment Design Procedures and Applications, and ABET-related Topics. The first Part provides a series of chapters concerned with introductory topics that are required when solving most engineering problems, including those in heat transfer. The second Part of the book is concerned with heat transfer principles. Topics that receive treatment include Steady-state Heat Conduction, Unsteady-state Heat Conduction, Forced Convection, Free Convection, Radiation, Boiling and Condensation, and Cryogenics. Part three (considered the heart of the book) addresses heat transfer equipment design procedures and applications. In addition to providing a detailed treatment of the various types of heat exchangers, this part also examines



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the impact of entropy calculations on exchanger design, and operation, maintenance and inspection (OM&I), plus refractory and insulation effects. The concluding Part of the text examines ABET (Accreditation Board for Engineering and Technology) related topics of concern, including economics and finance, numerical methods, open-ended problems, ethics, environmental management, and safety and accident management.

This broad-based book covers the three major areas of Chemical Engineering. Most of the books in the market involve one of the individual areas, namely, Fluid Mechanics, Heat Transfer or Mass Transfer, rather than all the three. This book presents this material in a single source. This avoids the user having to refer to a

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number of books to obtain information. Most published books covering all the three areas in a single source emphasize theory rather than practical issues. This book is written with emphasis on practice with brief theoretical concepts in the form of questions and answers, not adopting stereo-typed question-answer approach practiced in certain books in the market, bridging the two areas of theory and practice with respect to the core areas of chemical engineering. Most parts of the book are easily understandable by those who are not experts in the field. Fluid Mechanics chapters include basics on non-Newtonian systems which, for instance find importance in polymer and food processing, flow through piping, flow measurement, pumps, mixing technology and fluidization

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and two phase flow. For example it covers types of pumps and valves, membranes and areas of their use, different equipment commonly used in chemical industry and their merits and drawbacks. Heat Transfer chapters cover the basics involved in conduction, convection and radiation, with emphasis on insulation, heat exchangers, evaporators, condensers, reboilers and fired heaters. Design methods, performance, operational issues and maintenance problems are highlighted. Topics such as heat pipes, heat pumps, heat tracing, steam traps, refrigeration, cooling of electronic devices, NO<sub>x</sub> control find place in the book. Mass transfer chapters cover basics such as diffusion, theories, analogies, mass transfer coefficients and mass transfer with chemical reaction,

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equipment such as tray and packed columns, column internals including structural packings, design, operational and installation issues, drums and separators are discussed in good detail. Absorption, distillation, extraction and leaching with applications and design methods, including emerging practices involving Divided Wall and Petluk column arrangements, multicomponent separations, supercritical solvent extraction find place in the book.

Outlines the concepts of chemical engineering so that non-chemical engineers can interface with and understand basic chemical engineering concepts  
Overviews the difference between laboratory and industrial scale practice of chemistry, consequences of mistakes, and

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approaches needed to scale a lab reaction process to an operating scale  
Covers basics of chemical reaction engineering, mass, energy, and fluid energy balances, how economics are scaled, and the nature of various types of flow sheets and how they are developed vs. time of a project  
Details the basics of fluid flow and transport, how fluid flow is characterized and explains the difference between positive displacement and centrifugal pumps along with their limitations and safety aspects of these differences  
Reviews the importance and approaches to controlling chemical processes and the safety aspects of controlling chemical processes, Reviews the important chemical engineering design aspects of unit operations including distillation, absorption and

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stripping, adsorption, evaporation and crystallization, drying and solids handling, polymer manufacture, and the basics of tank and agitation system design

PRINCIPLES AND APPLICATIONS

Hydrodynamics, Mass and Heat Transfer in Chemical Engineering  
Engineering Heat Transfer

Heat Transfer -- Cleveland

Chemical Engineering: Fluid flow, heat transfer, and mass transfer

**Learn and apply heat and mass transfer principles to real-world chemical engineering problems This hands-on textbook provides a concept-based introduction to heat and mass transfer procedures and lays out the foundation to practical applications in a broad range of fields relevant to chemical and biochemical processing. Written by a recognized academic and experienced**

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**author, Heat and Mass Transfer for Chemical Engineers: Principles and Applications contains comprehensive discussions on conductive and diffusive processes and the engineering correlations between momentum, heat, and mass transfer. Readers will get Mathematica workbooks that facilitate calculations and explore trends. The book refers extensively to Perry's Chemical Engineers' Handbook, Ninth Edition for data and correlations. Coverage includes: Introduction to heat and mass transfer Thermal conductivity Steady-state, one-dimensional heat conduction Combined conductive and convective heat transfer Multidimensional and transient heat conduction Convective heat transfer Thermal design of heat exchangers Fick's law and diffusivity One-dimensional, multi-dimensional, and**

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**transient diffusion Convective mass transfer Design of packed gas absorption and stripping columns Multicomponent diffusion and coupled mass transfer processes Mass transfer with chemical reaction**

**Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and**



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**solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors. This text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant**

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**Design.** The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design Significantly increased coverage of capital cost estimation, process costing and economics New chapters on equipment selection, reactor design and solids handling processes New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography Increased coverage of batch processing, food, pharmaceutical and biological processes All equipment

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**chapters in Part II revised and updated with current information Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors Most of the shaping in the manufacture of polymeric objects is carried out in**

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**the melt state, as it is a substantial part of the physical property development. Melt processing involves an interplay between fluid mechanics and heat transfer in rheologically complex liquids, and taken as a whole it is a nice example of the importance of coupled transport processes. This book is on the underlying foundations of polymer melt processing, which can be derived from relatively straightforward ideas in fluid mechanics and heat transfer; the level is that of an advanced undergraduate or beginning graduate course, and the material can serve as the text for a course in polymer processing or for a second course in transport processes. Heat and Mass Transfer for Chemical Engineers: Principles and Applications Chemical Engineering Vol 1 Heat Transfer in Process Engineering Coulson and Richardson's Chemical**

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## Engineering

### **A HEAT TRANSFER TEXTBOOK**

*Fluid Mechanics, Heat Transfer, and  
Mass Transfer*

*Chemical Engineering  
Practice* John Wiley & Sons

*This unique and comprehensive text considers all aspects of heat exchanger fouling from the basic science of how surfaces become fouled to very practical ways of mitigating the problem and from mathematical modelling of different fouling mechanisms to practical methods of heat exchanger cleaning. The problems that restrict the efficient operation of equipment are described and the costs, some of them hidden costs, that are associated with the fouling of heat exchangers are discussed. Some simple concepts and models of the fouling processes are presented as part of the introduction to the subject. Advice on the selection, design, installation and*

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*commissioning of heat exchangers to minimise fouling is given. A large part of the text is devoted to the use of chemical and other additives to reduce or eliminate the problem of fouling. Another large section is designed to give information on both on-line and off-line cleaning of heat exchangers. One of the difficulties faced by designers and operators of heat exchangers is anticipating the likely extent of fouling problems to be encountered with different flow streams. Another large section addresses the question and describes methods that have been used in attempting to define fouling potential. The book concludes with a chapter on how fouling information can be obtained using plant data, field tests and laboratory studies.*

*Coulson and Richardson's Chemical Engineering has been fully revised and updated to provide practitioners with an*

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*overview of chemical engineering. Each reference book provides clear explanations of theory and thorough coverage of practical applications, supported by case studies. A worldwide team of editors and contributors have pooled their experience in adding new content and revising the old. The authoritative style of the original volumes 1 to 3 has been retained, but the content has been brought up to date and altered to be more useful to practicing engineers. This complete reference to chemical engineering will support you throughout your career, as it covers every key chemical engineering topic. Coulson and Richardson's Chemical Engineering: Volume 1A: Fluid Flow: Fundamentals and Applications, Seventh Edition, covers momentum transfer (fluid flow) which is one of the three main transport processes of interest to chemical engineers. Covers*

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*momentum transfer (fluid flow) which is one of the three main transport processes of interest to chemical engineers Includes reference material converted from textbooks Explores topics, from foundational through technical Includes emerging applications, numerical methods, and computational tools*

*Chemical Engineering: Fluid flow, heat transfer and mass transfer*

*Chemical Engineering for Non-Chemical Engineers*

*Chemical Engineering Practice: Heat transfer*

*Advances in Heat Transfer*

*Chemical Engineering - Volume 1 : Fluid Flow, Heat Transfer and Mass Transfer*

Advances in Heat Transfer fills the information gap between regularly scheduled journals and university level textbooks by providing in-depth review articles over a broader scope than in



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journals or texts. The articles, which serve as a broad review for experts in the field, will also be of great interest to non-specialists who need to keep up-to-date with the results of the latest research. It is essential reading for all mechanical, chemical and industrial engineers working in the field of heat transfer, graduate schools or industry. Provides an overview of review articles on topics of current interest Bridges the gap between academic researchers and practitioners in industry A long-running and prestigious series

Advances in Industrial Heat Transfer presents the basic principles of industrial heat transfer enhancement. Serving as a reference and guide for future research, this book presents a complete approach, from redesigning equipment to the use of nanofluids in

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industry. Based on the latest methods of the experiment and their interpretation, this book presents  
Advances in Industrial Heat Transfer  
Heat Transfer  
Principles, Practice and Economics of Plant and Process Design  
Volume 1A: Fluid Flow: Fundamentals and Applications  
Process Heat Transfer