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American classic
beloved
worldwide. Sent
by their mother
to live with their
devout, self-
sufficient
grandmother in
a small Southern
town, Maya and
her brother,
Bailey, endure

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the ache of
abandonment
and the
prejudice of the
local
“powhitetrash.”
At eight years
old and back at
her mother's
side in St. Louis,
Maya is
attacked by a

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man many times
her age—and
has to live with
the
consequences
for a lifetime.
Years later, in
San Francisco,
Maya learns that
love for herself,
the kindness of
others, her own

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strong spirit,
and the ideas of
great authors ("I
met and fell in
love with
William
Shakespeare")
will allow her to
be free instead
of imprisoned.
Poetic and
powerful, I Know

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Why the Caged
Bird Sings will
touch hearts
and change
minds for as
long as people
read. "I Know
Why the Caged
Bird Sings
liberates the
reader into life
simply because

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Maya Angelou
confronts her
own life with
such a moving
wonder, such a
luminous
dignity."—James
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on the many aspects of material handling and product movement. Written by a team of experts, the book provides the procedures, techniques, insights, and tips needed to design, organize, operate, and maintain an efficient, cost-

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effective material handling/product movement system. This how-to-reference covers horizontal and vertical transportation methods for items of all sizes; discusses product security, identification systems, and the

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selection of consultants; and feature scores of helpful illustrations, forms, and tables. This book helps readers evaluate and specify the best Warehouse Management System (WMS) for their need. The advice is based on practical

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*knowledge,
describing in detail
fundamental
processes and
technologies
needed for a basic
understanding.
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the structure and
design of WMS are
presented, along
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the limitations of
current systems.*

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*The book shows
how to operate a
simple WMS based
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*Warehouse and
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Systems
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Flammable and
Combustible
Liquids Code
student's manual
Index of
Specifications and
Standards*

This book provides a
comprehensive
overview of how to

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strategically manage the movement and storage of products or materials from any point in the manufacturing process to customer fulfillment. Topics covered include important tools for strategic decision making, transport, packaging, warehousing,

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retailing, customer services and future trends. An introduction to logistics Provides practical applications Discusses trends and new strategies in major parts of the logistic industry Production ergonomics □ the science and practice of designing industrial

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workplaces to optimize human well-being and system performance is a complex challenge for a designer. Humans are a valuable and flexible resource in any system of creation, and as long as they stay healthy, alert and motivated, they perform well and also become more

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competent over time, which increases their value as a resource. However, if a system designer is not mindful or aware of the many threats to health and system performance that may emerge, the end result may include inefficiency, productivity losses, low working morale,

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injuries and sick-leave. To help budding system designers and production engineers tackle these design challenges holistically, this book offers a multi-faceted orientation in the prerequisites for healthy and effective human work. We will cover physical,

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cognitive and organizational aspects of ergonomics, and provide both the individual human perspective and that of groups and populations, ending up with a look at global challenges that require workplaces to become more socially and economically

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sustainable. This book is written to give you a warm welcome to the subject, and to provide a solid foundation for improving industrial workplaces to attract and retain healthy and productive staff in the long run.

Steam Power and Mill
Work Principles and
Modern Practice

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Operator,
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Manual for Ballistic
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The Modern Materials
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