Minitab Reference Guide

This book was written to provide guidance for those who need to apply statistical methods for practical use. While the book provides detailed guidance on the use of Minitab for calculation, simply entering data into a software program is not sufficient to reliably gain knowledge from data. The software will provide an answer, but the answer may be wrong if the sample was not taken properly, the data was unsuitable for the statistical test that was performed, or the wrong test was selected. It is also possible that the answer will be correct, but misinterpreted. This book provides both guidance in applying the statistical methods described as well as instructions for performing calculations without a statistical software program such as Minitab. One of the authors is a professional statistician who spent nearly 13 years working at Minitab and the other is an experienced and certified Lean Six Sigma Master Black Belt. Together, they strive to present the knowledge of a statistician in a format that can be easily understood and applied by non-statisticians facing real-world problems. Their guidance is provided with the goal of making data analysis accessible and practical. Rather than focusing on theoretical concepts, the book delivers only the information that is critical to success for the practitioner. It is a thorough guide for those who have not yet been exposed to the value of statistics, as well as a reliable reference for those who have been introduced to statistics but are not yet confident in their abilities.
Need to learn Minitab? Problem Solved! Get started using Minitab right way with help from this hands-on guide. Minitab Demystified walks you through essential Minitab features and shows you how to apply them to solve statistical analysis problems. Featuring coverage of Minitab 16, this practical guide explores the Minitab interface and the full range of Minitab graphics, Distribution models, statistical intervals, hypothesis testing, and sample size calculations are clearly explained. The book covers modeling tools of regression and the design of experiments (DOE) as well as the industrial quality tools of measurement systems analysis, control charts, capability analysis, acceptance sampling, and reliability analysis. Detailed examples and concise explanations make it easy to understand the material, and end-of-chapter quizzes and a final exam help reinforce key concepts. It's a no-brainer! You'll learn about: Accessing powerful Minitab functions with the Minitab assistant Confidence, prediction, and tolerance intervals Designing and analyzing experiments with hard-to-change variables Statistical process control (SPC), Six Sigma applications, and quality control Predicting the economic impact of sampling Analyzing life data with additional variables Simple enough for a beginner, challenging enough for an advanced student, and thorough enough for a Six Sigma professional, Minitab Demystified is your shortcut to statistical analysis success!
A Guide for Social Scientists
Release 6, January 1988
with applications in R, MINITAB and JMP
Release 6.1
Minitab
Fully revised and updated, this book combines a theoretical background with examples and references to R, MINITAB and JMP, enabling practitioners to find state-of-the-art material on both foundation and implementation tools to support their work. Topics addressed include computer-intensive data analysis, acceptance sampling, univariate and multivariate statistical process control, design of experiments, quality by design, and reliability using classical and Bayesian methods. The book can be used for workshops or courses on acceptance sampling, statistical process control, design of experiments, and reliability. Graduate and post-graduate students in the areas of statistical quality and engineering, as well as industrial statisticians, researchers and practitioners in these fields will all benefit from the comprehensive combination of theoretical and practical information provided in this single volume. Modern Industrial Statistics: With applications in R, MINITAB and JMP: Combines a practical approach with theoretical foundations and computational support. Provides examples in R using a dedicated package called MISTAT, and also refers to MINITAB and JMP. Includes exercises at the end of each chapter to aid learning and test knowledge. Provides over 40 data sets representing real-life case studies. Is complemented by a comprehensive website providing an introduction to R, and installations of JMP scripts and MINITAB macros, including effective tutorials with introductory material: www.wiley.com/go/modern_industrial_statistics.
Praise for the First Edition " . . . an excellent addition to an upper-level undergraduate course on environmental statistics, and . . . a 'must-have' desk reference for environmental practitioners dealing with censored datasets." —Vadose Zone Journal Statistical Methods for Censored Environmental Data Using Minitab ® and R, Second Edition introduces and explains methods for analyzing and interpreting censored data in the environmental sciences. Adapting survival analysis techniques from other fields, the book translates well-established methods from other disciplines into new solutions for environmental studies. This new edition applies methods of survival analysis, including methods for interval-censored data to the interpretation of low-level contaminants in environmental sciences and occupational health. Now incorporating the freely available R software as well as Minitab ® into the discussed analyses, the book features newly developed and updated material including: A new chapter on multivariate methods for censored data Use of interval-censored methods for treating true nondetects as lower than and separate from values between the detection and quantitation limits ("remarked data") A section on summing data with nondetects A newly written introduction that discusses invasive data, showing why substitution methods fail Expanded coverage of graphical methods for censored data The author writes in a style that focuses on applications rather than derivations, with chapters organized by key objectives such as computing intervals, comparing groups, and correlation. Examples accompany each procedure, utilizing real-world data that can be analyzed using the Minitab ® and R software macros available on the book's related website, and extensive references direct readers to authoritative literature from the environmental sciences. Statistics for Censored Environmental Data Using Minitab ® and R, Second Edition is an excellent book for courses on environmental statistics at the upper-undergraduate and graduate levels. The book also serves as a valuable reference for ¿ environmental professionals, biologists, and ecologists who focus on the water sciences, air quality, and soil science.
A Beginner's Guide to Minitab
Minitab Reference Manual
MINITAB II
Minitab reference manual : release 7 : April 1989
Applied Statistics Manual
Six Sigma statistical methodology using Minitab Problem Solving and Data Analysis using Minitab presents example-based learning to aid readers in understanding how to use MINITAB 16 for statistical analysis and problem solving. Each example and exercise is broken down into the exact steps that must be followed in order to take the reader through key learning points and work through complex analyses. Exercises are featured at the end of each example so that the reader can be assured that they have understood the key learning points. Key features: Provides readers with a step by step guide to problem solving and statistical analysis using Minitab 16 which is also compatible with version 15. Includes fully worked examples with graphics showing menu selections and Minitab outputs. Uses example based learning that the reader can work through at their pace. Contains hundreds of screenshots to aid the reader, along with explanations of the statistics being performed and interpretation of results. Presents the core statistical techniques used by Six Sigma Black Belts. Contains examples, exercises and solutions throughout, and is supported by an accompanying website featuring the numerous example data sets. Making Six Sigma statistical methodology accessible to beginners, this book is aimed at numerical professionals, students or academics who wish to learn and apply statistical techniques for problem solving, process improvement or data analysis whilst keeping mathematical theory to a minimum.
What happens when one of the most widely used quality improvement methodologies meets the world's leading statistical software for quality improvement? Packed with case studies in a variety of sectors, including health care, manufacturing, airlines, and fast food restaurants, Six Sigma Case Studies with Minitab shows you how to maximize the quality
Minitab Mini-manual
Reference Manual
Design of Experiments with MINITAB
Problem Solving and Data Analysis Using Minitab
MINITAB Reference Manual
Effectively Execute Lean Six Sigma Projects using SigmaXL and Minitab Written by a Six Sigma Master Black Belt and a Ph.D., this practical guide to Lean Six Sigma project execution follows the DMAIC (Define, Measure, Analyze, Improve, and Control) roadmap. The many real-world examples used in the book offer in-depth theoretical analyses and are implemented using the two most popular statistical software suites--SigmaXL and Minitab. This expert resource covers Lean topics ranging from basic data analysis to complex design of experiments and statistical process control. Harness the power of SigmaXL and Minitab and enable sustained positive operational results throughout your organization with help from this authoritative guide. Lean Six Sigma Using SigmaXL and Minitab explains how to: Define the project goals, project manager, value statement, stakeholders, and risk Schedule tasks using the Gantt chart, critical path analysis, and program evaluation and review technique Capture the voice of internal and external customers Assess the cost of quality Gather data and measure process performance Perform process capabilities analysis Apply Lean Six Sigma metrics to determine baseline performance Implement analysis techniques such as Pareto analysis, value stream mapping, failure mode and effect analysis (FMEA), and regression analysis Identify constraints via factorial experiments, and implement process improvements Monitor production performance using statistical process control
Master the Statistical Techniques for Six Sigma Operations, While Boosting Your Excel and Minitab Skills! Now with the help of this “one-stop” resource, operations and production managers can learn all the powerful statistical techniques for Six Sigma operations, while becoming proficient at Excel and Minitab at the same time. Six Sigma Statistics with Excel and Minitab offers a complete guide to Six Sigma statistical methods, plus expert coverage of Excel and Minitab, two of today's most popular programs for statistical analysis and data visualization. Written by a seasoned Six Sigma Master Black Belt, the book explains how to create and interpret dot plots, histograms, and box plots using Minitab...decide on sampling strategies, sample size, and confidence intervals...apply hypothesis tests to compare variance, means, and proportions...conduct a regression and residual analysis...design and analyze an experiment...and much more. Filled with clear, concise accounts of the theory for each statistical method presented, Six Sigma Statistics with Excel and Minitab features: Easy-to-follow explanations of powerful Six Sigma tools A wealth of exercises and case studies 200 graphical illustrations for Excel and Minitab Essential for achieving Six Sigma goals in any organization, Six Sigma Statistics with Excel and Minitab is a unique, skills-building toolkit for mastering a wide range of vital statistical techniques, and for capitalizing on the potential of Excel and Minitab. Six Sigma Statistical with Excel and Minitab offers operations and production managers a complete guide to Six Sigma statistical techniques, together with expert coverage of Excel and Minitab, two of today's most popular programs for statistical analysis and data visualization. Written by Issa Bass, a Six Sigma Master Black Belt with years of hands-on experience in industry, this on-target resource takes readers through the application of each Six Sigma statistical tool, while presenting a straightforward tutorial for effectively utilizing Excel and Minitab. With the help of this essential reference, managers can: Acquire the basic tools for data collection, organization, and description Learn the fundamental principles of probability Create and interpret dot plots, histograms, and box plots using Minitab Decide on sampling strategies, sample size, and confidence intervals Apply hypothesis tests to compare variance, means, and proportions Stay on top of production processes with statistical process control Use process capability analysis to ensure that processes meet customers' expectations Employ analysis of variance to make inferences about more than two population means Conduct a regression and residual analysis Design and analyze an experiment In addition, Six Sigma Statistics with Excel and Minitab enables you to develop a better understanding of the Taguchi Method...use measurement system analysis to find out if measurement processes are accurate...discover how to test ordinal or nominal data with nonparametric statistics...and apply the full range of basic quality tools. Filled with step-by-step exercises, graphical illustrations, and screen shots for performing Six Sigma techniques on Excel and Minitab, the book also provides clear, concise explanations of the theory for each of the statistical tools presented. Authoritative and comprehensive, Six Sigma Statistics with Excel and Minitab is a valuable skills-building resource for mastering all the statistical techniques for Six Sigma operations, while harnessing the power of Excel and Minitab.
Release 10 Xtra for Windows and Macintosh
Quantitative Data Analysis with Minitab
Minitab II
Minitab Manual
Minitab Reference Manual, PC Version, Release 8, November 1991
Integrates the statistical computing package MINITAB(tm) into an Introductory Statistics course, using Statistics by McClave/Sincich, 9/e.
Quantitative data analysis is now a compulsory component of most degree courses in the social sciences and students are increasingly reliant on computers for the analysis of data. Quantitative Data Analysis with Minitab explains statistical tests for Minitab users using the same formulae free, non technical approach, as the very successful SPPS version. Students will learn a wide range of quantitative data analysis techniques and become familiar with how these techniques can be implemented through the latest version of Minitab. Techniques covered include univariate analysis (with frequency table, dispersion and histograms), bivariate (with contingency tables correlation, analysis of varience and non-parametric tests) and multivariate analysis (with multiple regression, path analysis, covarience and factor analysis). In addition the book covers issues such as sampling, statistical significance, conceptualisation and measurement and the selection of appropriate tests. Each chapter concludes with a set of exercises. Social science students will welcome this integrated, non mathematical introduction to quantitative data anlysis and the minitab package.
The Complete Toolbox Guide for Business Improvement
MINITAB II Reference Manual

December 1986
Lean Six SIGMA and Minitab
Industrial Statistics with MINITAB demonstrates the use of MINITAB as a tool for performing statistical analysis in an industrial context. This book covers introductory industrial statistics, exploring the most commonly used techniques alongside those that serve to give an overview of more complex issues. A plethora of examples in MINITAB are featured along with case studies fo statistical techniques presented. Industrial Statistics with MINITAB: Provides comprehensive coverage of user-friendly practical guidance to the essential statistical methods applied in industry. Explores statistical techniques and how they can be used effectively with the help of MINITAB 16. Contains extensive illustrative examples and case studies throughout and assumes no p knowledge. Emphasises data graphics and visualization, and the most used industrial statistical tools, such as Statistical Process Control and Design of Experiments. Is supported by an accompanying website featuring case studies and the corresponding datasets. Six Sigma Green Belts and Black Belts will find explanations and examples of the most relevant techniques in DM book can also be used as quick reference enabling the reader to be confident enough to explore other MINITAB capabilities.
MINITAB Reference ManualMinitab ManualPrentice Hall
Modern Industrial Statistics
Macintosh Version, Release 8
Release 11 for Windows
Statistical Software : Reference Manual : Release 7
Release 10 for Windows
Most of the classic DOE books were written before DOE software was generally available, so the technical level that they assumed was that of the engineer or scientist who had to write his or her own analysis software. In this practical introduction to DOE, guided by the capabilities of the common software packages, Paul Mathews presents the basic types and methods of designed experiments appropriate for engineers, scientists, quality engineers, and Six Sigma Black Belts and Master Black Belts. Although instructions in the use of MINITAB are detailed enough to provide effective guidance to a new MINITAB user, the book is still general enough to be very helpful to users of other DOE software packages. Every chapter contains many examples with detailed solutions including extensive output from MINITAB. Preview a sample chapter from this book along with the full table of contents by clicking here.You will need Adobe Acrobat to view this pdf file.
Six Sigma and Minitab
Industrial Statistics with Minitab
Release 7, April 1989
Six Sigma Case Studies with Minitab
Release 7. (On Cover: Minitab Statistical Software).